# Winstar Display Co., LTD 華凌光電股份有限公司



## **SPECIFICATION**

CUSTOMER :	
MODULE NO.:	WG320240CX-TMI-VZ#
APPROVED BY:	
( FOR CUSTOMER USE ONLY )	PCB VERSION: DATA:

VERSION	DATE	REVISED	SUMMARY
		PAGE NO.	
A	2008/11/26	12	Modify backlight
			information.



MODLE NO:

DOC. FIRST ISSUE

REC	CORDS OF REV	VISION	
VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2008/5/23		First issue
	2008/5/23 2008/11/26	12	First issue Modify backlight information.

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## 1. Module Classification Information

① Brand: WINSTAR DISPLAY CORPORATION

② Display Type: H→Character Type, G→Graphic Type

③ Display Font: 320 \* 240 Dots

Model serials number

 $\bigcirc$  Backlight Type : N $\rightarrow$ Without backlight A $\rightarrow$ LED, Amber

 $B\rightarrow EL$ , Blue green  $R\rightarrow LED$ , Red

D→EL, Green O→LED, Orange

 $W\rightarrow EL$ , White  $G\rightarrow LED$ , Green

 $F \rightarrow CCFL$ , White  $T \rightarrow LED$ , White

Y→LED, Yellow Green

© LCD Mode : B→TN Positive, Gray T→FSTN Negative

N→TN Negative,

G→STN Positive, Gray

Y→STN Positive, Yellow Green

M→STN Negative, Blue

F→FSTN Positive

② LCD Polarize Type/ A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

Temperature range/ D→Reflective, N.T, 12:00 K→Transflective, W.T, 12:00 View direction

G→Reflective, W. T, 6:00 C→Transmissive, N.T,6:00

J→Reflective, W. T, 12:00 F→Transmissive, N.T,12:00

B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code
V : Build in Negative voltage
Z: ICNT7086

#: Fit in with the ROHS directives and regulations

Controller IC:S1D 13700

## 2. Precautions in Use of LCD Module

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components
- (9) Winstar have the right to change the PCB Rev.

## 3. General Specification

ITEM	STANDARD VALUE	UNIT
Number of dots	320x240	dots
Outline dimension	148.02(W)x 120.24(H)x 15.6max(T)	mm
View area	120.14(W)x 92.14(H)	mm
Active area	115.18(W)x 86.38(H)	mm
Dot size	0.34(W)x 0.34(H)	mm
Dot pitch	0.36(W)x 0.36(H)	mm
LCD type	STN Negative, Blue Transmissive, (In LCD production, It will occur slightly color guarantee the same color in the same batch.)	difference. We can only
View direction	6 o'clock	
Backlight	LED, White	

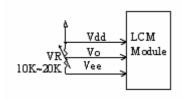
# 4. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	$T_{OP}$	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	$T_{ST}$	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V <sub>I</sub>	0	_	$V_{dd}$	V
Supply Voltage For Logic	$V_{DD}$	0	_	6.5	V
Supply Voltage For LCD	$V_{DD}$ - $V_{EE}$	0	_	32	V

# 5. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	$V_{DD}$ - $V_{SS}$	_	4.75	5.0	5.25	V
Supply Voltage For		Ta=-20°C			25.0	V
LCD	$V_{DD}$ - $V_{O}$	Ta=25°℃	_	23.8	_	V
*Note		Ta=70°C	23.0	_	_	V
Input High Volt.	$V_{\mathrm{IH}}$	_	3.5		_	V
Input Low Volt.	$V_{IL}$	_	_	_	1.0	V
Output High Volt.	$V_{\mathrm{OH}}$	_	V <sub>DD</sub> -0.4	_	_	V
Output Low Volt.	$V_{\mathrm{OL}}$	_	_	_	0.4	V
Supply Current	$I_{\mathrm{DD}}$	V=5.0V	65.0	75.0	80.0	mA

<sup>\*</sup> Note: Please design the VOP adjustment circuit on customer's main board



# 6. Optical Characteristics

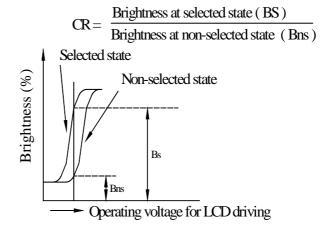
ITEM	SYMBAL	CONDITION	MIN	TYP	MAX	UNIT
	(V) θ	CR≧2	20		40	deg.
View Angle	(H) $\varphi$	CR≧2	-30		30	deg.
Contrast Ratio	CR	_		3	_	_
	T rise	_	_	200	300	ms
Response Time	T fall	_	_	150	200	ms

#### **6.1 Definitions**

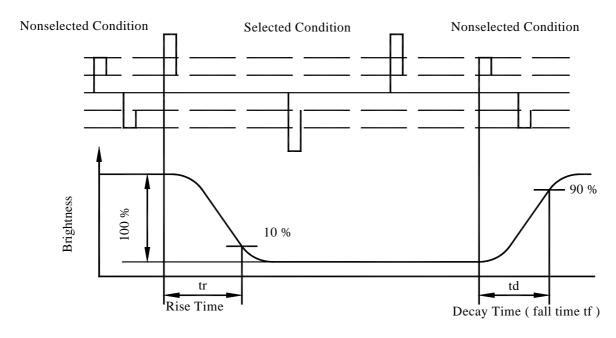
## **View Angles**

# Z (Visual angle direction ) $\mathbf{X}_{\varphi}$

#### **Contrast Ratio**



#### **Response time**

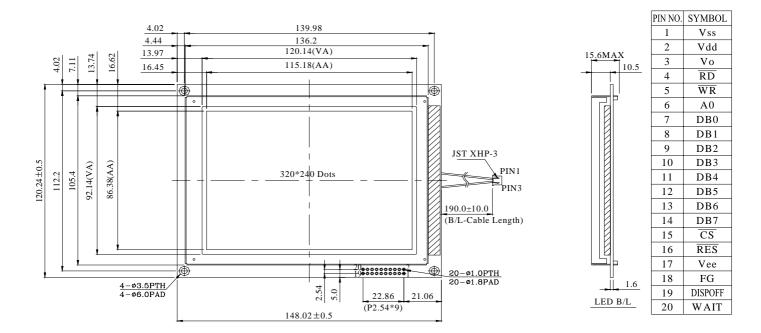


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# 7. Interface Description

Pin No.	Symbol	Level	Description				
1	V <sub>SS</sub>	0V	Ground				
2	$V_{DD}$	5.0V	Power supply for Logic				
3	$V_{O}$	(Variable)	Driving voltage for LCD				
4	$\overline{\text{RD}}$	H/L	8080 family: Read signal,6800 family: Enable Clock				
5	WR	H/L	8080 family: Write signal,6800 family: R/W signal				
6	A0	H/L	R/W=L, A0=H: Command Write A0=L: Data Write R/W=H, A0=H: Status Read A0=L: Data Read				
7~14	DB0~DB7	H/L	Data bus line				
15	CS	H/L	Chip select ,Active L				
16	RES	H/L	Controller reset signal, Active L				
17	$V_{EE}$	-25V	Negative voltage output (Optional)				
18	FG		Frame Ground				
19	DISPOFF		DISPOFF				
20	WAIT		Check busy				

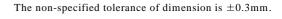
## 8. Contour Drawing & Block diagram

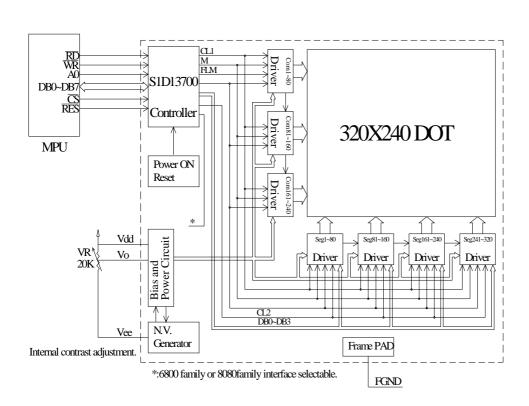


0.36

0.36

DOT SIZE





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# 9. Timing Characteristics

Please consult the spec of S1D13700

# 10.Reliability

#### Content of Reliability Test (wide temperature, -20°c~70°C)

	<b>Environmental Test</b>		
Test Item	Content of Test	<b>Test Condition</b>	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation  -20°C 25°C 70°C  30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k $\Omega$ CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

# 11. Backlight Information

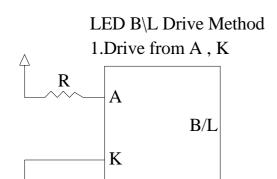
**Specification** 

Specification			1			-
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	115.2	128	200	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	V	_
Reverse Voltage	VR	_	_	5	V	_
Luminous Intensity	IV	260	280	_	CD/M <sup>2</sup>	ILED=128mA
LED Life Time (For Reference only)	_	_	50K	_	Hr.	ILED≤128mA 25°C,50-60%RH, (Note 1)
Color	WHITE		•		•	

Note: The LED of B/L is drive by current only, drive voltage is for reference only.

drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.



# 12. Inspection specification

NO	Item			Criterion		AQL	
01	Electrical Testing	<ul> <li>1.1 Missing vertical, horizontal segment, segment contrast defect.</li> <li>1.2 Missing character, dot or icon.</li> <li>1.3 Display malfunction.</li> <li>1.4 No function or no display.</li> <li>1.5 Current consumption exceeds product specifications.</li> <li>1.6 LCD viewing angle defect.</li> <li>1.7 Mixed product types.</li> <li>1.8 Contrast defect.</li> </ul>					
02	Black or white spots on LCD (display only)	<ul> <li>2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.</li> <li>2.2 Densely spaced: No more than two spots or lines within 3mm</li> </ul>					
03	LCD black spots, white spots, contaminatio n (non-display	3.1 Round type: As $\Phi = (x + y)/2$ $X \qquad \qquad$	,	SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$ rawing) $Width$ $W \le 0.02$ $0.02 < W \le 0.03$ $0.03 < W \le 0.05$	2	2.5	
04	Polarizer bubbles	If bubbles are visible using black spot specifications, not find, must check in direction.	easy to	0.05 < W  Size Φ  Φ ≤ 0.20  0.20 < Φ ≤ 0.50  0.50 < Φ ≤ 1.00  1.00 < Φ  Total Q TY	As round type  Acceptable Q TY Accept no dense 3 2 0 3	2.5	

NO	Item	Criterion			AQL	
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination				
			Glass thickness a: LC	ip thickness D side length		
	Chipped glass	6.1 General glass chip: 6.1.1 Chip on panel surface and crack between panels:				
		z: Chip thickness	y: Chip width	x: Chip length		
06		Z≦1/2t	Not over viewing area	x≤1/8a	2.5	
		$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a		
		<ul><li>⊙ If there are 2 or more</li><li>6.1.2 Corner crack:</li></ul>	chips, x is total length of	each chip.		
		z: Chip thickness	y: Chip width	x: Chip length		
		Z≤1/2t	Not over viewing area	x ≤ 1/8a		
		$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a		
		⊙ If there are 2 or more	chips, x is the total length	of each chip.		

NO	Item		Criterion		AQL
			Glass thickness a: LCD ninal:	thickness Side length	
	Glass cra ck	y: Chip width	x: Chip length	z: Chip thickness	
		y≤0.5mm	x≤1/8a	$0 < z \le t$	
06		y X	12 y	1 2 X	2.5
		y: Chip width	x: Chip length	z: Chip thickness	
		y≦ L	x≤1/8a	$0 < z \le t$	
		remain and be	inspected according to elevill be heat sealed by the cunce and internal crack.	nal, over 2/3 of the ITO must ectrode terminal specification astomer, the alignment mark	ns.
			y: width	$x$ : length $x \le a$	
		У	y ≤ 1/3L	X ≦ ä	

NO	Item	Criterion	AQL
07	Cracked glass	lass The LCD with extensive crack is not acceptable.	
08	Backlight elements		
09	Bezel	<ul><li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li><li>9.2 Bezel must comply with job specifications.</li></ul>	2.5 0.65
10	PCB · COB	<ul> <li>10.1 COB seal may not have pinholes larger than 0.2mm or contamination.</li> <li>10.2 COB seal surface may not have pinholes through to the IC.</li> <li>10.3 The height of the COB should not exceed the height indicated in the assembly diagram.</li> <li>10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.</li> <li>10.5 No oxidation or contamination PCB terminals.</li> <li>10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.</li> <li>10.7 The jumper on the PCB should conform to the product characteristic chart.</li> <li>10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down.</li> <li>10.9 The Scraping testing standard for Copper Coating of PCB</li> </ul>	2.5 2.5 0.65 2.5 2.5 0.65 2.5 2.5 2.5
11	Soldering	<ul> <li>11.1 No un-melted solder paste may be present on the PCB.</li> <li>11.2 No cold solder joints, missing solder connections, oxidation or icicle.</li> <li>11.3 No residue or solder balls on PCB.</li> <li>11.4 No short circuits in components on PCB.</li> </ul>	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
NO	Item	<ul> <li>12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.</li> <li>12.2 No cracks on interface pin (OLB) of TCP.</li> <li>12.3 No contamination, solder residue or solder balls on product.</li> <li>12.4 The IC on the TCP may not be damaged, circuits.</li> <li>12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever.</li> </ul>	2.5 0.65 2.5 2.5 2.5
12	General appearance	<ul> <li>12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.</li> <li>12.7 Sealant on top of the ITO circuit has not hardened.</li> <li>12.8 Pin type must match type in specification sheet.</li> <li>12.9 LCD pin loose or missing pins.</li> <li>12.10 Product packaging must the same as specified on packaging specification sheet.</li> <li>12.11 Product dimension and structure must conform to product specification sheet.</li> </ul>	2.5 2.5 0.65 0.65 0.65

# 13. Material List of Components for RoHs

 WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured

and/or delivered to your company (including your subsidiaries and affiliated company)

directly or indirectly by our company (including our subsidiaries or affiliated companies)

do

not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited         100         1000         1000         1000         1000         1000         1000         ppm         ppm         ppm         ppm         ppm         ppm         ppm         ppm         ppm         ppm						
Above limited value is set up according to RoHS.						

#### 2.Process for RoHS requirement:

- (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
  - (2) Heat-resistance temp. :

Reflow : 250°C,30 seconds Max. ;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. : 235±5°€;

Recommended customer's soldering temp. of connector : 280°C, 3 seconds.



## winstar LCM Sample Estimate Feedback Sheet

Modu	ıle Number:		Page: 1
1 \ <u>Pa</u>	nnel Specification:		
1.	Panel Type:	Pass	□ NG ,
2.	View Direction:	Pass	□ NG ,
3.	Numbers of Dots:	Pass	□ NG ,
4.	View Area:	Pass	□ NG ,
5.	Active Area:	Pass	□ NG ,
6.	Operating Temperature:	Pass	□ NG ,
7.	Storage Temperature:	Pass	□ NG ,
8.	Others:		
2 · <u>M</u>	echanical Specification:		
1.	PCB Size:	Pass	□ NG ,
2.	Frame Size:	Pass	□ NG ,
3.	Materal of Frame:	Pass	□ NG ,
4.	Connector Position:	Pass	□ NG ,
5.	Fix Hole Position:	Pass	□ NG ,
6.	Backlight Position:	Pass	□ NG ,
7.	Thickness of PCB:	Pass	□ NG ,
8.	Height of Frame to PCB:	Pass	□ NG ,
9.	Height of Module:	Pass	□ NG ,
10.	Others:	Pass	□ NG ,
3 \ <u>Re</u>	elative Hole Size :		
1.	Pitch of Connector:	Pass	□ NG ,
2.	Hole size of Connector:	Pass	□ NG ,
3.	Mounting Hole size:	Pass	□ NG ,
4.	Mounting Hole Type:	Pass	□ NG ,
5.	Others:	Pass	□ NG ,
4 \ <u>Ba</u>	cklight Specification:		
1.	B/L Type:	Pass	☐ NG ,
2.	B/L Color:	Pass	☐ NG ,
3.	B/L Driving Voltage (Refere	O Type):	
4.	B/L Driving Current:	Pass	☐ NG ,
5.	Brightness of B/L:	Pass	□ NG ,
6.	B/L Solder Method:	Pass	☐ NG ,
7.	Others:	Pass	☐ NG ,

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